

## Technical data

### KEBAFLEX / U FE 181105/2 natur

KEBAFLEX / U FE 181105/2 natur is a TPU with a Shore hardness of A 70. It is characterized by high flexibility, very good wear and abrasion resistance and good damping and recovery properties.

**Polymer:** TPE-U

**ISO designation:** TPE-U

**Productgroup:** TPE

**Brief description of the product family:**

The trade name KEBAFLEX / U stands for a range of thermoplastic polyurethane elastomers. KEBAFLEX / U is characterized by excellent sliding and wear behavior, suitability for use at elevated temperatures, good UV resistance and high mechanical load-bearing capacity.

**Properties:**

flexible, good gliding properties, good recovery behavior, High wear resistance, impact resistant

**Typical areas of application:**

**Industries:**

Physical properties	
Density in kg/m <sup>3</sup>   ISO 1183-1	1180.00

Mechanical properties	
Breaking stress in MPa   ISO 527-1	40.0
Elongation at break in %   ISO 527-1	900.0
Compression set at 23°C in %.   ISO 815-1	25
Compression set at 70°C in %.   ISO 815-1	35
Shore A hardness   DIN ISO 7619-1	70
Stress at 100% elongation in MPa   DIN EN ISO 527-1	2.50
Stress at 300% elongation in MPa   DIN EN ISO 527-1	5.00
Tear resistance in kN/m   DIN ISO 34-1	45.00

Thermal properties	
Fire behavior (0.4 mm wall thickness)   IEC 60695-11-10	HB
Fire behavior (0.8 mm wall thickness)   IEC 60695-11-10	HB
Fire behavior (1.6 mm wall thickness)   IEC 60695-11-10	HB

**Thermal properties**

Fire behavior (3.2 mm wall thickness)   IEC 60695-11-10	HB
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**Processing instructions:****Pre-drying recommendation:**

Dryer type: dry air dryer  
Temperature: 90°C  
Drying time: 3 – 4 h  
Residual moisture: < 0.02

**Temperatures:**

Melt temperature: 200 – 215°C  
Tool temperature: 20 – 40°C

Due to its special properties, KEBAFLEX / U may tend to stick to smooth and polished mold surfaces. Structured surfaces favor the demolding behavior. Alternatively, the mold can be provided with suitable coatings. Please consult our application engineering department.

**Dwell time on the machine:**

Aim for short dwell time, empty cylinder when production is interrupted, lower temperature, flush with fresh material when restarting.

**Post-treatment:**

To achieve optimum service properties, tempering of the finished parts is required. This heat treatment can be carried out in a forced-air furnace.

**Tempering recommendation:**

Temperature: 100°C  
Tempering time: 20 h

**Legal notices:**

The information in this data sheet is based on our current knowledge and experience. Due to the wide range of possible influences during processing and application of our products, they do not exempt the processor from carrying out his own tests and trials. A legally binding assurance of certain properties or suitability for a specific application cannot be derived from our information.

\* FE products are development products which are still in the trial phase. Technical data may still change in the course of product and process development. No final decision has yet been made on the commercialization of FE products. We reserve the right to discontinue the manufacture of FE products without giving further reasons.

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